Heat Exchanger Design

Completely revised and updated to reflect current advances in heat exchanger technology, Heat Exchanger Design Handbook, Second Edition includes enhanced figures and thermal effectiveness charts, tables, new chapter, and additional topicsall while keeping the qualities that made the first edition a centerpiece of information for practicing engineers, research, engineers, academicians, designers, and manufacturers involved in heat exchange between two or more fluids. See Whats New in the Second Edition: Updated information on pressure vessel codes, manufacturers association standards A new chapter on heat exchanger installation, operation, and maintenance practices Classification chapter now includes coverage of scrapped surface-, graphite-, coil wound-, microscale-, and printed circuit heat exchangers Thorough revision of fabrication of shell and tube heat exchangers, heat transfer augmentation methods, fouling control concepts and inclusion of recent advances in PHEs New topics like EMbaffle, Helixchanger, and Twistedtubeheat exchanger, feedwater heater, steam surface condenser, rotary regenerators for HVAC applications, CAB brazing and cupro-braze radiators Without proper heat exchanger design, efficiency of cooling/heating system of plants and machineries, industrial processes and energy system can be compromised, and energy wasted. This thoroughly revised handbook offers comprehensive coverage of single-phase heat exchangersselection, thermal design, mechanical design, corrosion and fouling, FIV, material selection and their fabrication issues, fabrication of heat exchangers, operation, and maintenance of heat exchangers all in one volume.

Heat Exchanger Design Guide: A Practical Guide for Planning, Selecting and Designing of Shell and Tube Exchangers takes users on a step-by-step guide to the design of heat exchangers in daily practice, showing how to determine the effective driving temperature difference for heat transfer. Users will learn how to calculate heat transfer coefficients for convective heat transfer, condensing, and evaporating using simple equations. Dew and bubble points and lines are covered, with all calculations supported with examples. This practical guide is designed to help engineers solve typical problems they might encounter in their day-to-day work, and will also serve as a useful reference for students learning about the field. The book is extensively illustrated with figures in support of the text and includes calculation examples to ensure users are fully equipped to select, design, and operate heat exchangers. Covers design method and practical correlations needed to design practical heat exchangers for process application Includes geometrical calculations for the tube and shell side, also covering boiling and condensation heat transfer Explores heat transfer coefficients and temperature differences Designed to help engineers solve typical problems they might encounter in their day-to-day work, but also ideal as a useful reference for students learning about the field

This book is unique in adopting a numerical approach to the thermal design of heat exchangers. The computation of mean temperature difference, with accommodation of longitudinal conduction effects, makes full optimisation of the exchanger core possible. Sets of three partial differential equations for both contra-flow and cross-flow are established, and form the bases from which a range of methods of direct-sizing and stepwise rating may proceed. Optimisation of an exchanger for steady-state operation is achieved by an approach which allows maximum utilisation of the allowable pressure losses. Transient methods are covered, including the Method of Characteristics, and the Single-Blow method of testing is treated. Numerous aspects of low and high temperature design are discussed, and extensive references to the literature are provided. Schematic algorithms are listed to allow students and practitioners to construct their own solutions, and spline-fitting of data is discussed.

Completely revised and updated to reflect current advances in heat exchanger technology, Heat Exchanger Design Handbook, Second Edition includes enhanced figures and thermal effectiveness charts, tables, new chapter, and additional topics—all while keeping the qualities that made the first edition a centerpiece of information for practicing engineers, research, engineers, academicians, designers, and manufacturers involved in heat exchange between two or more fluids. See What’s New in the Second Edition: Updated information on pressure vessel codes, manufacturer’s association standards A new chapter on heat exchanger installation, operation, and maintenance practices Classification chapter now includes coverage of scrapped surface-, graphite-, coil wound-, microscale-, and printed circuit heat exchangers Thorough revision of fabrication of shell and tube heat exchangers, heat transfer augmentation methods, fouling control concepts and inclusion of recent advances in PHEs New topics like EMbaffle®, Helixchanger®, and Twistedtube® heat exchanger, feedwater heater, steam surface condenser, rotary regenerators for HVAC applications, CAB brazing and cupro-braze radiators Without proper heat exchanger design, efficiency of cooling/heating system of plants and machineries, industrial processes and energy system can be compromised, and energy wasted. This thoroughly revised handbook offers comprehensive coverage of single-phase heat exchangers—selection, thermal design, mechanical design, corrosion and fouling, FIV, material selection and their fabrication issues, fabrication of heat exchangers, operation, and maintenance of heat exchangers —all in one volume.

A tubular heat exchanger exemplifies many aspects of the challenge in designing a pressure vessel. High or very low operating pressures and temperatures, combined with sharp temperature gradients, and large differences in the stiffnesses of adjoining parts, are amongst the legion of conditions that behoove the attention of the heat exchanger designer. Pitfalls in mechanical design may lead to a variety of operational problems, such as tube-to-tubesheet joint failure, flanged joint leakage, weld cracks, tube buckling, and flow induced vibration. Internal failures, such as pass partition bowing or weld rip-out, pass partition gasket rib blow-out, and impingement actuated tube end erosion are no less menacing. Designing to avoid such operational perils requires a thorough grounding in several disciplines of mechanics, and a broad understanding of the inter relationship between the thermal and mechanical performance of heat exchangers. Yet, while there are a number of excellent books on heat ex changer thermal design, comparable effort in mechanical design has been non-existent. This apparent void has been filled by an assortment of national codes and industry standards, notably the "ASME Boiler and Pressure Vessel Code" and the "Standards of Tubular Exchanger Manufacturers Association. " These documents, in conjunction with scattered publications, form the motley compendia of the heat exchanger designer's reference source. The subject matter clearly beckons a methodical and comprehensive treatment. This book is directed towards meeting this need.

The fourth edition of Ludwig’s Applied Process Design for Chemical and Petrochemical Plants, Volume Three is a core reference for chemical, plant, and process engineers and provides an unrivalled reference on methods, process fundamentals, and supporting design data. New to this edition are expanded chapters on heat transfer plus additional chapters focused on the design of shell and tube heat exchangers, double pipe heat exchangers and air coolers. Heat tracer requirements for pipelines and heat loss from insulated pipelines are covered in this new edition, along with batch heating and cooling of process fluids, process integration, and industrial reactors. The book also looks at the troubleshooting of process equipment and corrosion and metallurgy. Assists engineers in rapidly analyzing problems and finding effective design methods and mechanical specifications Definitive guide to the selection and design of various equipment types, including heat exchanger sizing and compressor sizing, with established design codes Batch heating and cooling of process fluids supported by Excel programs

Advanced Features and Applications

Heat exchanger design handbook

Thermal and hydraulic design of heat exchangers : T. 2

Heat Exchangers

Selection, Rating, and Thermal Design, Fourth Edition

Selection, Design and Operation

Heat Exchangers: Design and Theory Sourcebook

Heat Transfer Equipment Design

"This comprehensive reference covers all the important aspects of heat exchangers (HEs): design and modes of operation and practical, large-scale applications in process, power, petroleum, transport, air conditioning, refrigeration, cryogenics, heat recovery, energy, and other industries. It includes over 400 drawings, diagrams, tables, and equations, making it a great resource for mechanical, chemical, and petrochemical engineers; process equipment and pressure vessel designers; and upper-level undergraduate and graduate students. This second edition includes updated material throughout; coverage of the latest advances in HE design techniques; expanded and updated coverage of materials selection; and a look at the newest fabrication techniques"--

Heat exchangers are essential in a wide range of engineering applications, including power plants, automobiles, airplanes, process and chemical industries, and heating, air-conditioning, and refrigeration systems. Revised and fully updated with new problem sets, Heat Exchangers: Selection, Rating, and Thermal Design, Fourth Edition presents a systematic treatment of heat exchangers, focusing on selection, thermal-hydraulic design, and rating. Topics discussed include Classification of heat exchangers Basic design methods of heat exchangers for sizing and rating problems Single-phase forced convection correlations for heat exchangers Pressure drop and pumping power for heat exchangers and piping circuits Design methods of heat exchangers subject to fouling Thermal design methods and processes for double-pipe, shell-and-tube, gasketed-plate, compact, and polymer heat exchangers Two-phase convection correlations for heat exchangers Thermal design of condensers and evaporators Micro/nanoheat transfer The Fourth Edition contains updated information about microscale heat exchangers and the enhancement heat transfer for applications to heat exchanger design and experiment with nanofluids. The Fourth Edition is designed for courses/modules in process heat transfer, thermal systems design, and heat exchanger technology. This text includes full coverage of all widely used heat exchanger types. A complete solutions manual and figure slides of the text’s illustrations are available for qualified adopting instructors.

Handbook for Transversely Finned Tubes Heat Exchangers Design contains detailed experimental data, correlations, and design methods for designing and improving the performance of finned tube heat exchangers. It covers the three main types, circular finned, square finned, and helical finned tube bundles. Based on extensive experimental studies and tested at leading design and research institutions, this handbook provides an extensive set of materials for calculating and designing convective surfaces from transversely finned tubes, with a particular emphasis on power plant applications. Provides a design manual for calculating heat transfer and aerodynamic resistance of convective heating surfaces fabricated in the form of tube bundles with transverse circular, square and helical fins Presents calculations for finned surfaces operating under conditions of clean and dust-laden flows alike, including finned convective heating surfaces of boilers Includes a fully solved exercise at the end of the book, illustrating the top-down approach specially oriented to power plant heat exchangers

This Second Edition of the well-received work on design, construction, and operation of heat exchangers. Demonstrates how to apply theories of fluid mechanics and heat transfer to practical problems posed by design, testing, and installation of heat exchangers. Tables and data have been brought up to date, and there is new material on problems of vibration and fouling, and on optimization of energy use in the chemical process and manufacturing industries. Covers all basic principles of heat exchanger design, and addresses many specialized situations encountered in engineering applications.

Heat exchangers are essential in a wide range of engineering applications, including power plants, automobiles, airplanes, process and chemical industries, and heating, air conditioning and refrigeration systems. Revised and updated with new problem sets and examples, Heat Exchangers: Selection, Rating, and Thermal Design, Third Edition presents a systematic treatment of the various types of heat exchangers, focusing on selection, thermal-hydraulic design, and rating. Topics discussed include: Classification of heat exchangers according to different criteria Basic design methods for sizing and rating of heat exchangers Single-phase forced convection correlations in channels Pressure drop and pumping power for heat exchangers and their piping circuit Design solutions for heat exchangers subject to fouling Double-pipe heat exchanger design methods Correlations for the design of two-phase flow heat exchangers Thermal design methods and processes for shell-and-tube, compact, and gasketed-plate heat exchangers Thermal design of condensers and evaporators This third edition contains two new chapters. Micro/Nano Heat Transfer explores the thermal design fundamentals for microscale heat exchangers and the enhancement heat transfer for applications to heat exchanger design with nanofluids. It also examines single-phase forced convection correlations as well as flow friction factors for microchannel flows for heat transfer and pumping power calculations. Polymer Heat Exchangers introduces an alternative design option for applications hindered by the operating limitations of metallic heat exchangers. The appendices provide the thermophysical properties of various fluids. Each chapter contains examples illustrating thermal design methods and procedures and relevant nomenclature. End-of-chapter problems enable students to test their assimilation of the material.

The contents of this book offer extensive information on specific cases of heat exchangers. The selection was directed by seeking future prospects of applied research and industry, particularly aiming on the effective use and conversion energy in shifting environment. Besides the questions of thermodynamic basics, the contributions of this book are thematically grouped which presents various critical issues grouped under three sections, namely general aspects, micro-channels and compact heat exchangers, and plate heat exchangers. The book is not necessarily focused to be a fundamental source of the knowledge in the area it covers, but rather serves as a mentor while practising expansive solutions of particular technical issues which are faced by engineers and technicians occupied in research and development in the subjects of heat transfer and heat exchangers.

Plate Heat Exchangers

Heat Exchanger Design Handbook: Vol. 1, "Heat exchanger theory" ; Vol. 2, "Fluid mechanics and heat transfer" ; Vol. 3, "Thermal and hydraulic design of heat exchangers" ; Vol. 4, "Mechanical design of heat exchangers" ; Vol. 5, "Physical properties"

Thermal and hydraulic design of heat exchangers ; 2

OTEC heat exchanger design and producibility study

Selection, Design & Construction

Studies and Applications

Handbook for Transversely Finned Tube Heat Exchanger Design

Design, Experiment and Simulation

Heat Exchanger Design Handbook

*Comprehensive and unique source integrates the material usually distributed among a half a dozen sources. * Presents a unified approach to modeling of new designs and develops the skills for complex engineering analysis. * Provides industrial insight to the applications of the basic theory developed.*

This book presents contributions from renowned experts addressing research and development related to the two important areas of heat exchangers, which are advanced features and applications. This book is intended to be a useful source of information for researchers, postgraduate students, academics, and engineers working in the field of heat exchangers research and development.

A design theory for two flow arrangements of three-fluid heat exchangers has been developed. The dependent performance of the heat exchanger has been expressed in terms of two dimensionless quantities, termed temperature effectivenesses. The temperature effectivenesses are expressed as functions of five independent dimensionless exchanger variables, three representing operating conditions and two design conditions. This situation contrasts with one dependent and two independent dimensionless parameters for the two-fluid exchanger, a very much less complex problem. Graphs are presented showing functions of the five exchanger variables. The practical application of the design theory is shown in three examples. Insight into the problems arising in designing three-fluid heat exchangers can be achieved by inspection of the temperature effectiveness curves. (Author).

The motion of fluids is never in parallel- or counter-flow in heat exchangers and tube banks, leading to complexities in the equations for calculating their transferred heat and temperatures. This review of the topic includes 70 design and verification tables.

Design and Operation of Heat Exchangers and Their Networks presents a comprehensive and detailed analysis on the thermal design methods for the most common types of heat exchangers, with a focus on their networks, simulation procedures for their operations, and measurement of their thermal performances. The book addresses the fundamental theories and principles of heat transfer performance of heat exchangers and their applications and then applies them to the use of modern computing technology. Topics discussed include cell methods for condensers and evaporators, dispersion models for heat exchangers, experimental methods for the evaluation of heat exchanger performance, and thermal calculation algorithms for multi-stream heat exchangers and heat exchanger networks. Includes MATLAB codes to illustrate how the technologies and methods discussed can be easily applied and developed. Analyses a range of different models, applications, and case studies in order to reveal more advanced solutions for industrial applications. Maintains a strong focus on the fundamental theories and principles of the heat transfer performance of heat exchangers and their applications for complex flow arrangement.

This book describes the fundamentals and applications of compact heat exchangers in energy generation. The text focuses on their efficiency impacts on power systems, particularly emphasizing alternative energy sources such as Concentrated Solar Power and nuclear plants. The various types of compact heat exchanger surfaces and designs are given thorough consideration before the author turns his attention to describing how these compact heat exchangers can be applied to innovative plant designs, and how to conduct operational and safety analyses to optimize thermal efficiency. The book is written at an undergraduate level, but will be useful to practicing engineers and scientists as well.

Heat Exchanger Design Handbook, Second Edition

Selection, Rating, and Thermal Design, Third Edition

Heat Transfer

Ludwig's Applied Process Design for Chemical and Petrochemical Plants

Three-fluid Heat Exchanger Design Theory Counter- and Parallel-flow

HEDH. Heat exchanger theory

Proceedings of the EUROTHERM Seminar No. 18, February 27 - March 1 1991, Hamburg, Germany

Design and Operation of Heat Exchangers

Heat Exchanger Design Handbook: Thermal and hydraulic design of heat exchangers

Compact Heat Exchangers: Selection, Design, and Operation, Second Edition, is fully revised to present the most recent and fundamental ideas and industrial concepts in compact heat exchanger technology. This complete reference compiles all aspects of theory, design rules, operational issues, and the most recent developments and technological advancements in compact heat exchangers. New to this edition is the inclusion of micro, sintered, and porous passage description and data, electronic cooling, and an introduction to convective heat transfer fundamentals. New revised content provides up-to-date coverage of industrially available exchangers, recent fouling theories, and reactor types, with summaries of off-design performance and system effects and installations issues in, for example, automobiles and aircraft. Hesselgreaves covers previously neglected approaches, such as the Second Law (of Thermodynamics), pioneered by Bejan and co-workers. The justification for this is that there is increasing interest in life-cycle and sustainable approaches to industrial activity as a whole, often involving exergy (Second Law) analysis. Heat exchangers, being fundamental components of energy and process systems, are both savers and spenders of energy, according to interpretation. Contains revised content, covering industrially available exchangers, recent fouling theories, and reactor types Includes useful comparisons throughout with conventional heat exchangers to emphasize the benefits of CPHE applications Provides a thorough system view from commissioning, operation, maintenance, and design approaches to reduce fouling and fouling factors Compiles all aspects of theory, design rules, operational issues, and the most recent developments and technological advancements in compact heat exchangers

Fundamentals of Heat Exchanger DesignJohn Wiley & Sons

Basic heat transfer -- Compact heat exchangers -- Fundamentals of finite element and finite volume methods -- Finite element analysis of compact heat exchangers -- Generation of design data by CFD analysis -- Thermal and mechanical design of compact heat exchanger -- Manufacturing and qualification testing of compact heat exchanger

Presenting contributions from renowned experts in the field, this book covers research and development in fundamental areas of heat exchangers, which include: design and theoretical development, experiments, numerical modeling and simulations. This book is intended to be a useful reference source and guide to researchers, postgraduate students, and engineers in the fields of heat exchangers, cooling, and thermal management.

The Heat Exchanger Design Handbook (HEDH) had its origins in the 1970s when, under the chairmanship of Professor Ernst Schlilnder, a group of us began to discuss the possibility of a handbook dealing with all aspects of heat exchanger design and operation including the basic design methodology, the associated heat transfer and fluid flow technology and the physical data required for design. This led to the adoption of a structure consisting of 5 parts: Part 1: Heat exchanger theory and generic application technology; Part 2: Fluid mechanics and heat transfer; Part 3: Thermal and hydraulic design of heat exchangers; Part 4: Mechanical design of heat exchangers; Part 5: Physical properties. The first (loose-leaf) edition of HEDH was published in 1983 and contained about 1500 pages of new material structured as indicated above; the reception from reviewers and users was very positive and this encouraged the publishers to publish a series of five supplements of additional material for inclusion in the loose-leaf binders. This process added around 500 pages to the material. In order to achieve a more systematic updating, a quarterly update journal Heat Exchanger Design Update (HEDU) was started in 1994 which carried new material. Material arising from HEDU has brought the total number of pages in HEDH to around 5000. Though the option for HEDH in a loose-leaf form has continued to be maintained until the present time, this form has now essentially been superseded by the availability of a web edition (HEDH Online) which can be updated more readily. No further updates in paper form will be published, except as part of new hardback editions. There is a strong argument for having such easily accessible Hardback Editions on one's office shelf, even when access is also available to the web edition. This present set of five volumes (HEDH hardback 2008) containing the five respective parts of HEDH is the latest in a series of such editions which started in 1990 and continued in 1998 and 2002. Between the previous (2002) hardback edition and the present (2008) offering, around 1200 new and replacement pages have been added, representing around 25% of the total.

In the wake of energy crisis due to rapid growth of industries, the efficient heat transfer could play a vital role in energy saving. Industries, household equipment, transportation, offices, etc., all are dependent on heat exchanging equipment. Considering this, the book has incorporated different chapters on heat transfer phenomena, analytical and experimental heat transfer investigations, heat transfer enhancement and applications.

Design and Operation of Heat Exchangers and their Networks

Compact Heat Exchangers

Mechanical Design of Heat Exchangers
Heat Exchanger Design
Handbook for Heat Exchangers and Tube Banks design
Fundamentals of Heat Exchanger Design
Heat Exchanger Design Guide
Analysis, Design and Optimization Using FEM and CFD Approach
Selection, Application, Design and Evaluation

Plate-and-frame heat exchangers (PHEs) are used in many different processes at a broad range of temperatures and with a variety of substances. Research into PHEs has increased considerably in recent years and this is a compilation of knowledge on the subject. Containing invited contributions from prominent and active investigators in the area, it should enable graduate students, researchers, and research and development engineers in industry to achieve a better understanding of transport processes. Some guidelines for design and development are also included.

A description of the design, construction and applications of unfired heat exchangers used in the process industries, giving guidance on the merits and limitations of the different types, details of their materials of construction and cost and numerous examples of design calculations.

The Eurotherm Committee was created in 1986 from member countries of the European Community. It has the purpose of organising and coordinating scientific events such as seminars and conferences in the thermal sciences. The series of Eurotherm Seminars established by the Committee has become a popular forum for high-level scientific and technical interchange of ideas in a wide range of specialist topics. While the presentation and publication of papers at the Seminars are encouraged, the primary aim is to stimulate discussion and liaison between specialist groups. The present Chairman of Eurotherm is Professor C.J. Hoogendoorn of the Technical University, Delft (Fax [NL] 15, 783251). Information on Mure Seminars is available from the Secretary, Keith Cornwell, Heriot-Watt University, Edinburgh (Fax [UK] 31, 451, 3129). This particular Seminar No. 18 on the Design and Operation of Heat Exchangers was the first one on this topic and was held at the Universitat der Bundeswehr Hamburg (University of the Federal Armed Forces Hamburg) from February 27 to March 1 in 1991. The seminar was an international event and was attended by more than 60 scientists not only from countries of the European Community such as Belgium, France, Germany, Great Britain, and the Netherlands but also from other countries such as Canada, China, India, Israel, Romania, Soviet Union, Sweden and the United States of America.

HEDH. Physical properties
Heat Exchanger Design Handbook 2008
Direct Sizing and Stepwise Rating
And Pressure Vessel Components
Design, Applications and Performance
A Practical Guide for Planning, Selecting and Designing of Shell and Tube Exchangers
Thermal Design of Heat Exchangers: A Numerical Approach