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Heat Exchanger
Design Handbook
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The proposed is written as a senior
undergraduate or the first-year

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graduate textbook, covering modern thermal devices such as heat sinks, thermoelectric generators and coolers, heat pipes, and heat exchangers as design components in larger systems. These devices are becoming increasingly important and fundamental in thermal design across

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such diverse areas as microelectronic cooling, green or thermal energy conversion, and thermal control and management in space, etc. However, there is no textbook available covering this range of topics. The proposed book may be used as a capstone design course after the

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fundamental courses such as thermodynamics, fluid mechanics, and heat transfer. The underlying concepts in this book cover the, 1) understanding of the physical mechanisms of the thermal devices with the essential formulas and detailed derivations, and 2) designing

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the thermal devices in conjunction with mathematical modeling, graphical optimization, and occasionally computational-fluid-dynamic (CFD) simulation. Important design examples are developed using the commercial software, MathCAD, which allows the students to easily

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reach the graphical solutions even with highly detailed processes. In other words, the design concept is embodied through the example problems. The graphical presentation generally provides designers or students with the rich and flexible solutions toward achieving the

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optimal design. A solutions manual will be provided.

This book presents contributions from renowned experts addressing research and development related to the two important areas of heat exchangers, which are advanced features and applications. This book

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is intended to be a useful source of information for researchers, postgraduate students, academics, and engineers working in the field of heat exchangers research and development.

This book introduces the fundamental concepts of inverse heat transfer

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problems. It presents in detail the basic steps of four techniques of inverse heat transfer protocol, as a parameter estimation approach and as a function estimation approach. These techniques are then applied to the solution of the problems of practical engineering interest

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involving conduction, convection, and radiation. The text also introduces a formulation based on generalized coordinates for the solution of inverse heat conduction problems in two-dimensional regions.

Design and Operation of heat
Exchangers and Their Networks

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presents a comprehensive and detailed analysis on the thermal design methods for the most common types of heat exchangers, with a focus on their networks, simulation procedures for their operations, and measurement of their thermal performances. The book addresses

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the fundamental theories and principles of heat transfer performance of heat exchangers and their applications and then applies them to the use of modern computing technology. Topics discussed include cell methods for condensers and evaporators, dispersion models for

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heat exchangers, experimental methods for the evaluation of heat exchanger performance, and thermal calculation algorithms for multi-stream heat exchangers and heat exchanger networks. Includes MATLAB codes to illustrate how the technologies and methods discussed

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can be easily applied and developed. Analyses a range of different models, applications, and case studies in order to reveal more advanced solutions for industrial applications. Maintains a strong focus on the fundamental theories and principles of the heat transfer performance of

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heat exchangers and their applications for complex flow arrangement.

This book presents the ideas and industrial concepts in compact heat exchanger technology that have been developed in the last 10 years or so. Historically, the development and

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application of compact heat exchangers and their surfaces has taken place in a piecemeal fashion in a number of rather unrelated areas, principally those of the automotive and prime mover, aerospace, cryogenic and refrigeration sectors. Much detailed technology, familiar in

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one sector, progressed only slowly over the boundary into another sector. This compartmentalisation was a feature both of the user industries themselves, and also of the supplier, or manufacturing industries. These barriers are now breaking down, with valuable cross-fertilisation

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taking place. One of the industrial sectors that is waking up to the challenges of compact heat exchangers is that broadly defined as the process sector. If there is a bias in the book, it is towards this sector. Here, in many cases, the technical challenges are severe, since high

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pressures and temperatures are often involved, and working fluids can be corrosive, reactive or toxic. The opportunities, however, are correspondingly high, since compacts can offer a combination of lower capital or installed cost, lower temperature differences (and hence

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running costs), and lower inventory. In some cases they give the opportunity for a radical re-think of the process design, by the introduction of process intensification (PI) concepts such as combining process elements in one unit. An example of this is reaction and heat

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exchange, which offers, among other advantages, significantly lower by-product production. To stimulate future research, the author includes coverage of hitherto neglected approaches, such as that of the Second Law (of Thermodynamics), pioneered by Bejan and co-workers.

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The justification for this is that there is increasing interest in life-cycle and sustainable approaches to industrial activity as a whole, often involving exergy (Second Law) analysis. Heat exchangers, being fundamental components of energy and process systems, are both savers and

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spenders of exergy, according to interpretation.

This classic text is an exploration of the practical aspects of thermodynamics and heat transfer. It was designed for daily use and reference for system design and for troubleshooting common engineering

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problems-an indispensable resource for practicing process engineers.

"This comprehensive reference covers all the important aspects of heat exchangers (HEs): design and modes of operation and practical, large-scale applications in process, power, petroleum, transport, air

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conditioning, refrigeration, cryogenics, heat recovery, energy, and other industries. It includes over 400 drawings, diagrams, tables, and equations, making it a great resource for mechanical, chemical, and petrochemical engineers; process equipment and pressure vessel

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designers; and upper-level undergraduate and graduate students. This second edition includes updated material throughout; coverage of the latest advances in HE design techniques; expanded and updated coverage of materials selection; and a look at the newest

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fabrication techniques"--

In the wake of energy crisis due to rapid growth of industries, the efficient heat transfer could play a vital role in energy saving. Industries, household equipment, transportation, offices, etc., all are dependent on heat exchanging equipment.

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Considering this, the book has incorporated different chapters on heat transfer phenomena, analytical and experimental heat transfer investigations, heat transfer enhancement and applications.

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**Heat Exchanger Design Guide: A
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Exchangers takes users on a step-by-
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exchangers in daily practice, showing how to determine the effective driving temperature difference for heat transfer. Users will learn how to calculate heat transfer coefficients for convective heat transfer, condensing, and evaporating using simple equations. Dew and bubble points and lines are

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covered, with all calculations supported with examples. This practical guide is designed to help engineers solve typical problems they might encounter in their day-to-day work, and will also serve as a useful reference for students learning about the field. The book is extensively illustrated with figures in support of the

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text and includes calculation examples to ensure users are fully equipped to select, design, and operate heat exchangers. Covers design method and practical correlations needed to design practical heat exchangers for process application Includes geometrical calculations for the tube and shell side,

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**also covering boiling and condensation
heat transfer Explores heat transfer
coefficients and temperature differences
Designed to help engineers solve typical
problems they might encounter in their
day-to-day work, but also ideal as a
useful reference for students learning
about the field**

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Heat exchangers are a crucial part of aerospace, marine, cryogenic and refrigeration technology. These essays cover such topics as complicated flow arrangements, complex extended surfaces, two-phase flow and irreversibility in heat exchangers, and single-phase heat transfer.

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Indeed, today "second generation" enhancement concepts are routing in the automotive and refrigeration industries to obtain lower cost, smaller heat exchanger size, and higher energy efficiency in system operation. And the aerospace, process, and power generation industries are not far

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behind.

Researchers, practitioners, instructors, and students all welcomed the first edition of Heat Exchangers: Selection, Rating, and Thermal Design for gathering into one place the essence of the information they need-information formerly scattered throughout the

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literature. While retaining the basic objectives and popular features of the bestselling fi

"This comprehensive reference covers all the important aspects of heat exchangers (HEs)--their design and modes of operation--and practical, large-scale applications in process, power,

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petroleum, transport, air conditioning, refrigeration, cryogenics, heat recovery, energy, and other industries. Reflecting the author's extensive practical experienc

Completely revised and updated to reflect current advances in heat exchanger technology, Heat Exchanger

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manufacturers involved in heat exchange between two or more fluids. See Whats New in the Second Edition: Updated information on pressure vessel codes, manufacturers association standards A new chapter on heat exchanger installation, operation, and maintenance practices Classification

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machineries, industrial processes and energy system can be compromised, and energy wasted. This thoroughly revised handbook offers comprehensive coverage of single-phase heat exchangersselection, thermal design, mechanical design, corrosion and fouling, FIV, material selection and

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their fabrication issues, fabrication of heat exchangers, operation, and maintenance of heat exchangers all in one volume.

Each chapter begins with a brief yet complete presentation of the related topic. This is followed by a series of solved problems. The latter are

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scrupulously detailed and complete the synthetic presentation given at the beginning of each chapter. There are about 50 solved problems, which are mostly original with gradual degree of complexity including those related to recent findings in convective heat transfer phenomena. Each problem is

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associated with clear indications to help the reader to handle independently the solution. The book contains nine chapters including laminar external and internal flows, convective heat transfer in laminar wake flows, natural convection in confined and no-confined laminar flows, turbulent internal flows,

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turbulent boundary layers, and free shear flows.

Heat exchangers are vital equipment in power producing plants; process and chemical industries; heating, ventilation, air-conditioning and refrigeration systems; and the cooling of electronics. This book focuses on

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thermohydraulic design, design processes, rating, and operational problems of various types of heat exchangers. One of the main objectives of this text is to introduce thermal design by describing various types of single phase and two phase heat exchangers. -- Special attention to the

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design of heat exchangers subject to fouling is presented -- An extensive appendix provides thermophysical properties of various fluids including the new refrigerants -- End of chapter worked examples illustrate thermal design methods and procedures -- End of chapter problems, including student

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Page 52/161

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Transversely Finned
Tubes Heat Exchangers
Design contains detailed
experimental data,
correlations, and design
methods for designing
and improving the

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performance of finned tube heat exchangers. It covers the three main types, circular finned, square finned, and helical finned tube bundles. Based on

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calculating and
designing convective
surfaces from
transversely finned
tubes, with a particular
emphasis on power plant
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heating surfaces
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transverse circular,
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including finned
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development in
fundamental areas of
heat exchangers, which
include: design and
theoretical development,
experiments, numerical
modeling and

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while keeping the
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academicians, designers,
and manufacturers
involved in heat
exchange between two or
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exchanger installation,
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maintenance practices
Classification chapter
now includes coverage of
scrapped surface-,
graphite-, coil wound-,
microscale-, and printed
circuit heat exchangers

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heat transfer
augmentation methods,
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and inclusion of recent

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exchanger, feedwater
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radiators Without proper
heat exchanger design,
efficiency of
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of plants and machineries, industrial processes and energy system can be compromised, and energy wasted. This thoroughly revised handbook offers

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comprehensive coverage
of single-phase heat
exchangers—selection,
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and their fabrication
issues, fabrication of
heat exchangers,
operation, and
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Heat exchangers are important devices for engineering, research, and industry. Because of this, any improvement helps to optimize the whole process.

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Opportunity areas may be found in design, materials, or working fluids. In this sense, the present book compiles some advances in the matter of design

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(three chapters) and
working fluids (one
chapter). An
introductory chapter
also is presented.
Packed with laws,
formulas, calculations

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solutions, enhancement techniques and rules of thumb, this practical manual offers fast, accurate solutions to the heat transfer problems mechanical

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engineers face everyday.
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procedures for solving
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and air-conditioning
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comprehensive text
considers all aspects of
heat exchanger fouling
from the basic science
of how surfaces become
fouled to very practical
ways of mitigating the

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problem and from
mathematical modelling
of different fouling
mechanisms to practical
methods of heat
exchanger cleaning. The
problems that restrict

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the efficient operation of equipment are described and the costs, some of them hidden costs, that are associated with the fouling of heat

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exchangers are discussed. Some simple concepts and models of the fouling processes are presented as part of the introduction to the subject. Advice on the

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selection, design, installation and commissioning of heat exchangers to minimise fouling is given. A large part of the text is devoted to the use of

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chemical and other additives to reduce or eliminate the problem of fouling. Another large section is designed to give information on both on-line and off-line

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cleaning of heat exchangers. One of the difficulties faced by designers and operators of heat exchangers is anticipating the likely extent of fouling

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problems to be encountered with different flow streams. Another large section addresses the question and describes methods that have been used in

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attempting to define fouling potential. The book concludes with a chapter on how fouling information can be obtained using plant data, field tests and

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This Second Edition of the well-received work on design, construction, and operation of heat exchangers. Demonstrates how to apply theories of

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fluid mechanics and heat transfer to practical problems posed by design, testing, and installation of heat exchangers. Tables and data have been brought

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up to date, and there is new material on problems of vibration and fouling, and on optimization of energy use in the chemical process and

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This book insures the legacy of the original 1950 classic, Process Heat Transfer, by Donald Q. Kern. This second

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topics such as steady-state heat conduction, unsteady-state conduction, forced convection, free convection, and radiation. - Part II is

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considered by the authors to be the “meat” of the book – addressing heat transfer equipment design procedures and applications. In addition to providing a

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more meaningful
treatment of the various
types of heat
exchangers, this part
also examines the impact
of entropy calculations
on exchanger design. -

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Part III of the book
examines other related
topics of interest,
including boiling and
condensation,
refrigeration and
cryogenics, boilers,

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cooling towers and
quencher, batch and
unsteady-state
processes, health &
safety and the
accompanying topic of
risk. An Appendix is

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you to: Review heat transfer principles with a direct focus on process equipment design Design, rate, and specify shell and tube, plate, and hairpin heat exchangers Design, rate, and specify air coolers with

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plain or finned tubes

Design, rate, and specify

different types of

condensers with tube or

shellside condensation for

pure fluids or

multicomponent mixtures

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and correlations of boiling heat transfer, with their limits on and applications to different types of reboiler design Apply correlations for fired heater ratings, for radiant and convective zones, and

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Obtain a set of useful Excel
worksheets for process heat
transfer calculations
The First Law of
Thermodynamics states that
energy can neither be
created nor destroyed. Heat

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exchangers are devices built for efficient heat transfer from one fluid to another. They are widely used in engineering processes and include examples such as intercoolers, preheaters, boilers and condensers in

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power plants. Heat exchangers are becoming more and more important to manufacturers striving to control energy costs. Process Heat Transfer Rules of Thumb investigates the design and implementation of

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industrial heat exchangers. It provides the background needed to understand and master the commercial software packages used by professional engineers for design and analysis of heat exchangers. This book

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focuses on the types of heat exchangers most widely used by industry, namely shell-and-tube exchangers (including condensers, reboilers and vaporizers), air-cooled heat exchangers and double-pipe (hairpin)

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exchangers. It provides a substantial introduction to the design of heat exchanger networks using pinch technology, the most efficient strategy used to achieve optimal recovery of heat in industrial

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processes. Utilizes leading commercial software important to professional engineers designing heat exchangers Illustrates design procedures using complete step-by-step worked examples Provides details on

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how to develop an initial configuration for a heat exchanger and how to systematically modify it to obtain a final design
Abundant example problems solved manually and with the integration of computer

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This didactic approach to the principles and modeling of mass transfer as it is needed in modern industrial processes is unique in combining a step-by-step introduction to all

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-- Design of reactors and
mixers -- Separation of
fluids -- Separation columns
(distillation, absorption
and extraction) --

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Specification and design of
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Heat transfer equipment --
Transport and storage of
fluids.

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Heat exchangers are essential in a wide range of engineering applications, including power plants, automobiles, airplanes, process and chemical industries, and heating, air conditioning and

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refrigeration systems.

Revised and updated with new problem sets and examples, Heat Exchangers: Selection, Rating, and Thermal Design, Third Edition presents a systematic treatment of the various types of heat

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Basic design methods for sizing

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exchangers Single-phase
forced convection
correlations in channels
Pressure drop and pumping
power for heat exchangers
and their piping circuit
Design solutions for heat

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Heat Transfer explores the
thermal design fundamentals
for microscale heat

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exchangers and the enhancement heat transfer for applications to heat exchanger design with nanofluids. It also examines single-phase forced convection correlations as well as flow friction

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factors for microchannel flows for heat transfer and pumping power calculations. Polymer Heat Exchangers introduces an alternative design option for applications hindered by the operating limitations of

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metallic heat exchangers.

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of-chapter problems enable students to test their assimilation of the material.

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conditions. It emphasizes the physical aspects of heat pipe behavior and develops design formulas on the basis of mathematical models and empirical observation. The author take a tutorial approach, presenting

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information on the application of heat pipe technology, design methods, and data to heat pipe cooling and heat exchange requirements. He provides the nonspecialist with sufficient understanding of

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heat pipe technology to appreciate and assess its application potential, while also meeting the needs of the experienced heat pipe designer and researcher.

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flow passages are becoming increasingly popular due to their ability to remove large heat fluxes under single-phase and two-phase applications. Heat Transfer and Fluid Flow in Minichannels and

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detailing applications of fundamentals, the text then shows the influence of flow configuration on the performance of heat exchangers. Here the equations to calculate mean temperature difference and efficiency for stirred tank, parallel, counter-and cross flow and their combinations are

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derived and put together in a new and very compact way. In some cases, short computer programs are given to evaluate more complicated formulas or algorithms. Chapter 3 is comprised of seven fully worked out examples showing application of the fundamentals to thermal and

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