

Heat Exchanger Design Handbook Second Edition

Heat Exchanger Design Handbook, *Second Edition*CRC Press

This book serves as a training tool for individuals in industry and academia involved with heat transfer applications. Although the literature is inundated with texts emphasizing theory and theoretical derivations, the goal of this book is to present the subject of heat transfer from a strictly pragmatic point of view. The book is divided into four Parts: Introduction, Principles, Equipment Design Procedures and Applications, and ABET-related Topics. The first part provides a series of chapters concerned with introductory topics that are required when solving most engineering problems, including those in heat transfer. The second Part of the book is concerned with heat transfer principles. Topics that receive treatment include Steady-state Heat Conduction, Unsteady-state Heat Conduction, Forced Convection, Free Convection, Radiation, Boiling and Condensation, and Cryogenics. Part three (considered the heart of the book) addresses heat transfer equipment design procedures and applications. In addition to providing a detailed treatment of the various types of heat exchangers, this part also examines the impact of entropy calculations on exchanger design, and operation, maintenance and inspection (OMI), plus refractory and insulation effects. The concluding Part of the text examines ABET (Accreditation Board for Engineering and Technology) related topics of concern, including economics and finance, numerical methods, open-ended problems, ethics, environmental management, and safety and accident management.

A single volume resource manual incorporating material from the Heat Exchanger Design Handbook, the standard reference material which is only available in loose-leaf format."

Presenting contributions from renowned experts in the field, this book covers research and development in fundamental areas of heat exchangers, which include: design and theoretical development, experiments, numerical modeling and simulations. This book is intended to be a useful reference source and guide to researchers, postgraduate students, and engineers in the fields of heat exchangers, cooling, and thermal management.

Handbook for Transversely Finned Tubes Heat Exchangers Design contains detailed experimental data, correlations, and design methods for designing and improving the performance of finned tube heat exchangers. It covers the three main types, circular finned, square finned, and helical finned tube bundles. Based on extensive experimental studies and tested at leading design and research institutions, this handbook provides an extensive set of materials for calculating and designing convective surfaces from transversely finned tubes, with a particular emphasis on power plant applications. Provides a design manual for calculating heat transfer and aerodynamic resistance of convective heating surfaces fabricated in the form of tube bundles with transverse circular, square and helical fins Presents calculations for finned surfaces operating under conditions of clean and dust-laden flows alike, including finned convective heating surfaces of boilers Includes a fully solved exercise at the end of the book, illustrating the top-down approach specially oriented to power plant heat exchangers

This festschrift in honor of Professor Budugur Lakshminarayana's 60th birthday-based on the proceedings of a symposium on Turbomachinery Fluid Dynamics and Heat Transfer held recently at The Pennsylvania State University, University Park-provides authoritative and conclusive research results as well as new insights into complex flow features found in the turbomachinery used for propulsion, power, and industrial applications. Explaining in detail compressors, heat transfer fields in turbines, computational fluid dynamics, and unsteady flows, Turbomachinery Fluid Dynamics and Heat Transfer covers: Mixing mechanisms, annulus wall boundary layers, and the flow field in transonic turbocompressors The numerical implementation of turbulence models in a computer code Secondary flows, film cooling, and thermal turbulence modeling The visualization method of modeling using liquid crystals Innovative techniques in the computational modeling of compressor and turbine flows measurement in unsteady flows as well as axial flows and compressor noise generation And much more Generously illustrated and containing key bibliographic citations, Turbomachinery Fluid Dynamics and Heat Transfer is an indispensable resource for mechanical, design, aerospace, marine, manufacturing, materials, industrial, and reliability engineers; and upper-level undergraduate and graduate students in these disciplines

Completely revised and updated to reflect current advances in heat exchanger technology, Heat Exchanger Design Handbook, Second Edition includes enhanced figures and thermal effectiveness charts, tables, new chapter, and additional topics—all while keeping the qualities that made the first edition a centerpiece of information for practicing engineers, research, engineers, academicians, designers, and manufacturers involved in heat exchange between two or more fluids. See What's New in the Second Edition: Updated information on pressure vessel codes, manufacturer's association standards A new chapter on heat exchanger installation, operation, and maintenance practices Classification chapter now includes coverage of scrapped surface-, graphite-, coil wound-, microscale-, and printed circuit heat exchangers Thorough revision of fabrication of shell and tube heat exchangers, heat transfer augmentation methods, fouling control concepts and inclusion of recent advances in PHEs New topics like EMbaffle, Helixchanger, and Twistedtubeheat exchanger, feedwater heater, steam surface condenser, rotary regenerators for HVAC applications, CAB brazing and cupro-braze radiators Without proper heat exchanger design, efficiency of cooling/heating system of plants and machineries, industrial processes and energy system can be compromised, and energy wasted. This thoroughly revised handbook offers comprehensive coverage of single-phase heat exchangerselection, thermal design, mechanical design, corrosion and fouling, FIV, material selection and their fabrication issues, fabrication of heat exchangers, operation, and maintenance of heat exchangers all in one volume.

Heat exchangers with minichannel and microchannel flow passages are becoming increasingly popular due to their ability to remove large heat fluxes under single-phase and two-phase applications. Heat Transfer and Fluid Flow in Minichannels and Microchannels methodically covers gas, liquid, and electrokinetic flows, as well as flow boiling and condensation, in minichannel and microchannel applications. Examining biomedical applications as well, the book is an ideal reference for anyone involved in the design processes of microchannel flow passages in a heat exchanger. Each chapter is accompanied by a real-life case study New edition of the first book that solely deals with heat and fluid flow in minichannels and microchannels Presents findings that are directly useful to designers; researchers can use the information in developing new models or identifying research needs

Heat Exchangers

A Practical Guide for Planning, Selecting and Designing of Shell and Tube Exchangers

Advances in Heat Exchangers

Fouling of Heat Exchangers

Heat Transfer in Process Engineering

Heat Exchanger Design Handbook

Heat Exchanger Design Handbook, 1998

Design and Operation of Heat Exchangers

Fundamentals and Applications

Heat exchangers are essential in a wide range of engineering applications, including power plants, automobiles, airplanes, process and chemical industries, and heating, air conditioning and refrigeration systems. Revised and updated with new problem sets and examples, Heat Exchangers: Selection, Rating, and Thermal Design, Third Edition presents a systematic treatment of the various types of heat exchangers, focusing on selection, thermal-hydraulic design, and rating. Topics discussed include: Classification of heat exchangers according to different criteria Basic design methods for sizing and rating of heat exchangers Single-phase forced convection correlations in channels Pressure drop and pumping power for heat exchangers and their piping circuit Design solutions for heat exchangers subject to fouling Double-pipe heat exchanger design methods Correlations for the design of two-phase flow heat exchangers Thermal design methods and processes for shell-and-tube, compact, and gasketed-plate heat exchangers Thermal design of condensers and evaporators This third edition contains two new chapters. MicroNano Heat Transfer explores the thermal design fundamentals for microscale heat exchangers and the thermal heat transfer for applications to heat exchanger design with nanofluids. It also examines single-phase forced convection correlations as well as flow friction factors for microchannel flows for heat transfer and pumping power calculations. Polymer Heat Exchangers introduces an alternative design option for applications hindered by the operating limitations of metallic heat exchangers. The appendices provide the thermophysical properties of various fluids. Each chapter contains examples illustrating thermal design methods and procedures and relevant nomenclature. End-of-chapter problems enable students to test their assimilation of the material.

This didactic approach to the principles and modeling of mass transfer as it is needed in modern industrial processes is unique in combining a step-by-step introduction to all important fundamentals with the most recent applications. Based upon the renowned author's successful new modeling method as used for the O-18 process, the exemplary exercises included in the text are fact-proven, taken directly from existing chemical plants. Fascinating reading for chemists, graduate students, chemical and process engineers, as well as thermodynamics physicists. Completely revised and updated to reflect current advances in heat exchanger technology, Heat Exchanger Design Handbook, Second Edition includes enhanced figures and thermal effectiveness charts, tables, new chapter, and additional topics—all while keeping the qualities that made the first edition a centerpiece of information for practicing engineers, research, engineers, academicians, designers, and manufacturers involved in heat exchange between two or more fluids. See What's New in the Second Edition: Updated information on pressure vessel codes, manufacturer's association standards A new chapter on heat exchanger installation, operation, and maintenance practices Classification chapter now includes coverage of scrapped surface-, graphite-, coil wound-, microscale-, and printed circuit heat exchangers Thorough revision of fabrication of shell and tube heat exchangers, heat transfer augmentation methods, fouling control concepts and inclusion of recent advances in PHEs New topics like EMbaffle®, Helixchanger®, and Twistedtube® heat exchanger, feedwater heater, steam surface condenser, rotary regenerators for HVAC applications, CAB brazing and cupro-braze radiators Without proper heat exchanger design, efficiency of cooling/heating system of plants and machineries, industrial processes and energy system can be compromised, and energy wasted. This thoroughly revised handbook offers comprehensive coverage of single-phase heat exchangers—selection, thermal design, mechanical design, corrosion and fouling, FIV, material selection and their fabrication issues, fabrication of heat exchangers, operation, and maintenance of heat exchangers—all in one volume. Part I: Process design -- Introduction to design -- Process flowsheet development -- Utilities and energy efficient design -- Process simulation -- Instrumentation and process control -- Materials of construction -- Capital cost estimating -- Estimating revenues and production costs -- Economic evaluation of projects -- Safety and loss prevention -- General site considerations -- Optimization in design -- Part II: Plant design -- Equipment selection, specification and design -- Design of pressure vessels -- Design of reactors and mixers -- Separation of fluids -- Separation columns (distillation, absorption and extraction) -- Specification and design of solids-handling equipment -- Heat transfer equipment -- Transport and storage of fluids.

Design and Operation of Heat Exchangers and Their Networks presents a comprehensive and detailed analysis on the thermal design methods for the most common types of heat exchangers, with a focus on their networks, simulation procedures for their operations, and measurement of their thermal performances. The book addresses the fundamental theories and principles of heat transfer performance of heat exchangers and their applications and then applies them to the use of modern computing technology. Topics discussed include cell methods for condensers and evaporators, dispersion models for heat exchangers, experimental methods for the evaluation of heat exchanger performance, and thermal calculation algorithms for multi-stream heat exchangers and heat exchanger networks. Includes MATLAB codes to illustrate how the technologies and methods discussed can be easily applied and developed. Analyses a range of different models, applications, and case studies in order to reveal more advanced solutions for industrial applications. Maintains a strong focus on the fundamental theories and principles of the heat transfer performance of heat exchangers and their applications for complex flow arrangement.

This Second Edition of the well-received work on design, construction, and operation of heat exchangers. Demonstrates how to apply theories of fluid mechanics and heat transfer to practical problems posed by design, testing, and installation of heat exchangers. Tables and data have been brought up to date, and there is new material on problems of vibration and fouling, and on optimization of energy use in the chemical process and manufacturing industries. Covers all basic principles of heat exchanger design, and addresses many specialized situations encountered in engineering applications.

Heat exchangers are important devices for engineering, research, and industry. Because of this, any improvement helps to optimize the whole process. Opportunity areas may be found in design, materials, or working fluids. In this sense, the present book compiles some advances in the matter of design (three chapters) and working fluids (one chapter). An introductory chapter also is presented.

Researchers, practitioners, instructors, and students all welcomed the first edition of Heat Exchangers: Selection, Rating, and Thermal Design for gathering into one place the essence of the information they need-information formerly scattered throughout the literature. While retaining the basic objectives and popular features of the bestselling fi

Principles, Practice and Economics of Plant and Process Design

Mass Transfer

Principles of Enhanced Heat Transfer

Emerging Topics in Heat Transfer

Proceedings of the EUROTHERM Seminar No. 18, February 27 – March 1 1991, Hamburg, Germany

Selection, Design and Operation

Thermal-Hydraulic Fundamentals and Design: Advanced Study Book

Advanced Features and Applications

Design and Technology Of Heat Pipes For Cooling And Heat Exchange

Selection, Rating, and Thermal Design, Second Edition

"This comprehensive reference covers all the important aspects of heat exchangers (HEs)–their design and modes of operation–and practical, large-scale applications in process, power, petroleum, transport, air conditioning, refrigeration, cryogenics, heat recovery, energy, and other industries. Reflecting the author's extensive practical experienc

This book presents contributions from renowned experts addressing research and development related to the two important areas of heat exchangers, which are advanced features and applications. This book is intended to be a useful source of information for researchers, postgraduate students, academics, and engineers working in the field of heat exchangers research and development.

This book introduces the fundamental concepts of inverse heat transfer problems. It presents in detail the basic steps of four techniques of inverse heat transfer protocol, as a parameter estimation approach and as a function estimation approach. These techniques are then applied to the solution of the problems of practical engineering interest involving conduction, convection, and radiation. The text also introduces a formulation based on generalized coordinates for the solution of inverse heat conduction problems in two-dimensional regions.

The proposed is written as a senior undergraduate or the first-year graduate textbook covering modern thermal devices such as heat sinks, thermoelectric generators and coolers, heat pipes, and heat exchangers as design components in larger systems. These devices are becoming increasingly important and fundamental in thermal design across such diverse areas as microelectronic cooling, green or thermal energy conversion, and thermal control and management in space, etc. However, there is no textbook available covering this range of topics. The proposed book may be used as a capstone design course after the fundamental courses such as thermodynamics, fluid mechanics, and heat transfer. The underlying concepts in this book cover the, 1) understanding of the physical mechanisms of the thermal devices with the essential formulas and detailed derivations, and 2) designing the thermal device in conjunction with mathematical modeling, graphical optimization, and occasionally computational-fluid-dynamic (CFD) simulation. Important design examples are developed using the commercial software, MathCAD, which allows the students to easily reach the graphical solutions even with highly detailed processes. In other words, the design concept is embodied through the example problems. The graphical presentation generally provides designers or students with the rich and flexible solutions toward achieving the optimal design. A solutions manual will be provided.

Comprehensive and unique source integrates the material usually distributed among a half a dozen sources. * Presents a unified approach to modeling of new designs and develops the skills for complex engineering analysis. * Provides industrial insight to the applications of the basic theory manual.

Indeed, today "second generation" enhancement concepts are routing in the automotive and refrigeration industries to obtain lower cost, smaller heat exchanger size, and higher energy efficiency in system operation. And the aerospace, process, and power generation industries are not far behind.

Heat Exchanger Design Guide: A Practical Guide for Planning, Selecting and Designing of Shell and Tube Exchangers takes users on a step-by-step guide to the design of heat exchangers in daily practice, showing how to determine the efficient driving temperature difference for heat transfer. Users will learn how to calculate heat transfer coefficients for convective heat transfer, condensing, and evaporating using simple equations. Dew and bubble points and lines are covered, with all calculations supported with examples. This practical guide is designed to help engineers solve typical problems they might encounter in their day-to-day work, and will also serve as a useful reference for students learning about the field. The book is extensively illustrated with figures in support of the text and includes calculation examples to ensure users are fully equipped to select, design, and operate heat exchangers. Covers design method and practical correlations needed to design practical heat exchangers for process application Includes geometrical calculations for the tube and shell side, also covering boiling and condensation heat transfer Explores heat transfer coefficients and temperature differences Designed to help engineers solve typical problems they might encounter in their day-to-day work, but also ideal as a useful reference for students learning about the field

In the wake of energy crisis due to rapid growth of industries, the efficient heat transfer could play a vital role in energy saving. Industries, household equipment, transportation, offices, etc., all are dependent on heat exchanging equipment. Considering this, the book has incorporated different chapters on heat transfer phenomena, analytical and experimental heat transfer investigations, heat transfer enhancement and applications.

Thermal Design

Heat Transfer Applications for the Practicing Engineer

A Problem-based Test Prep for Students

Hemisphere Handbook of Heat Exchanger Design

Turbomachinery Fluid Dynamics and Heat Transfer

Compact Heat Exchangers

Chemical Engineering Design

Heat Transfer

Heat Exchanger Design Guide

Heat Sinks, Thermoelectrics, Heat Pipes, Compact Heat Exchangers, and Solar Cells

Packed with laws, formulas, calculations solutions, enhancement techniques and rules of thumb, this practical manual offers fast, accurate solutions to the heat transfer problems mechanical engineers face everyday. Audience includes Power, Chemical, and HVAC Engineers Step-by-step procedures for solving specific problems such as heat exchanger design and air-conditioning systems heat load Tabular information for thermal properties of fluids, gaseous, and solids

Heat exchangers are vital equipment in power producing plants; process and chemical industries; heating, ventilation, air-conditioning and refrigeration systems; and the cooling of electronics. This book focuses on thermohydraulic design, design processes, rating, and operational problems of various types of heat exchangers. One of the main objectives of this text is to introduce thermal design by describing various types of single phase and two phase heat exchangers. -- Special attention to the design of heat exchangers subject to fouling is presented -- An extensive appendix provides thermophysical properties of various fluids including the new refrigerants -- End of chapter worked examples illustrate thermal design methods and procedures -- End of chapter problems, including student design projects, enhance design applications

Cutting-edge heat transfer principles and design applications Apply advanced heat transfer concepts to your chemical, petrochemical, and refining equipment designs using the detailed information contained in this comprehensive volume. Filled with valuable graphs, tables, and charts, Heat Transfer in Process Engineering covers the latest analytical and empirical methods for use with current industry software. Select heat transfer equipment, make better use of design software, calculate heat transfer coefficients, troubleshoot your heat transfer process, and comply with design and construction standards. Heat Transfer in Process Engineering allows you to: Review heat transfer principles with a direct focus on process equipment design Design, rate, and specify shell and tube, plate, and hairpin heat exchangers Design, rate, and specify air coolers with plain or finned tubes Design, rate, and specify different types of condensers with tube or shellside condensation for pure fluids or multicomponent mixtures Understand the principles and correlations of boiling heat transfer, with their limits on and applications to different types of reboiler design Apply correlations for fired heater ratings, for radiant and convective zones, and calculate fuel efficiency Obtain a set of useful Excel worksheets for process heat transfer calculations

The Eurotherm Committee was created in 1986 from member countries of the European Community. It has the purpose of organising and coordinating scientific events such as seminars and conferences in the thermal sciences. The series of Eurotherm Seminars established by the Committee has become a popular forum for high-level scientific and technical interchange of ideas in a wide range of specialist topics. While the presentation and publication of papers at the Seminars are encouraged, the primary aim is to stimulate discussion and liaison between specialist groups. The present Chairman of Eurotherm is Professor C.J. Hoogendoorn of the Technical University, Delft (Fax [NL] 15, 783251). Information on Mure Seminars is available from the Secretary, Keith Cornwell, Heriot-Watt University, Edinburgh (Fax [UK] 31, 451, 3129). This particular Seminar No. 18 on the Design and Operation of Heat Exchangers was the first one on this topic and was held at the Universitat der Bundeswehr Hamburg (University of the Federal Armed Forces Hamburg) from February 27 to March 1 in 1991. The seminar was an international event and was attended by more than 60 scientists not only from countries of the European Community such as Belgium, France, Germany, Great Britain, and the Netherlands but also from other countries such as Canada, China, India, Israel, Romania, Soviet Union, Sweden and the United States of America.

This unique and comprehensive text considers all aspects of heat exchanger fouling from the basic science of how surfaces become fouled to very practical ways of mitigating the problem and from mathematical modelling of different fouling mechanisms to practical methods of heat exchanger cleaning. The problems that restrict the efficient operation of equipment are described and the costs, some of them hidden costs, that are associated with the fouling of heat exchangers are discussed. Some simple concepts and models of the fouling processes are presented as part of the introduction to the subject. Advice on the selection, design, installation and commissioning of heat exchangers to minimise fouling is given. A large part of the text is devoted to the use of chemical and other additives to reduce or eliminate the problem of fouling. Another large section is designed to give information on both on-line and off-line cleaning of heat exchangers. One of the difficulties faced by designers and operators of heat exchangers is anticipating the likely extent of fouling problems to be encountered with different flow streams. Another large section addresses the question and describes methods that have been used in attempting to define fouling potential. The book concludes with a chapter on how fouling information can be obtained using plant data, field tests and laboratory studies.

This book describes the characteristics of heat pipes under steady-state and transient operating conditions. It emphasizes the physical aspects of heat pipe behavior and develops design formulas on the basis of mathematical models and empirical observation. The author take a tutorial approach, presenting information on the application of heat pipe technology, design methods, and data to heat pipe cooling and heat exchange requirements. He provides the nonspecialist with sufficient understanding of heat pipe technology to appreciate and assess its application potential, while also meeting the needs of the experienced heat pipe designer and researcher.

This is a text/reference illustrating thermal and hydraulic design of heat exchangers. The book shows how to apply the fundamentals of thermodynamics, heat transfer, and fluid dynamics for a systematic analysis of the phenomena in heat exchangers, important to energy effective operation in process plants. Beginning with illustrative examples detailing applications of fundamentals, the text then shows the influence of flow configuration on the performance of heat exchangers. Here the equations to calculate mean temperature difference and efficiency for stirred tank, parallel, counter-and cross flow and their combinations are derived and put together in a new and very compact way. In some cases, short computer programs are given to evaluate more complicated formulas or algorithms. Chapter 3 is comprised of seven fully worked out examples showing application of the fundamentals to thermal and hydraulic design, i.e. sizing of heat exchangers. It includes problems and worked examples and is written in a self study format. The text should be useful to practicing engineers and also graduate students in chemical and mechanical engineering.

Each chapter begins with a brief yet complete presentation of the related topic. This is followed by a series of solved problems. The latter are scrupulously detailed and complete the synthetic presentation given at the beginning of each chapter. There are about 50 solved problems, which are mostly original with gradual degree of complexity including those related to recent findings in convective heat transfer phenomena. Each problem is associated with clear indications to help the reader to handle independently the solution. The book contains nine chapters including laminar external and internal flows, convective heat transfer in laminar wake flows, natural convection in confined and no-confined laminar flows, turbulent internal flows, turbulent boundary layers, and free shear flows.

Heat Exchanger Design Handbook, Second Edition

Selection, Rating, and Thermal Design, Third Edition

Convective Heat Transfer

Concise Guide to Heat Exchanger Network Design

Fundamentals of Heat Exchanger Design

Studies and Applications

Heat Transfer and Fluid Flow in Minichannels and Microchannels

From Fundamentals to Modern Industrial Applications

A HEAT TRANSFER TEXTBOOK

A Festschrift for A. J. V. London

Solve any mechanical engineering problem quickly and easily This trusted compendium of calculation methods delivers fast, accurate solutions to the toughest day-to-day mechanical engineering problems. You will find numerous, step-by-step procedures for solving specific problems together with worked-out examples that give numerical results for the calculation. Covers: Power Generation; Plant and Facilities Engineering; Environmental Control; Design Engineering New Edition features methods for automatic and digital control; alternative and renewable energy sources; plastics in engineering design "This comprehensive reference covers all the important aspects of heat exchangers (HEs): design and modes of operation and practical, large-scale applications in process, power, petroleum, transport, air conditioning, refrigeration, cryogenics, heat recovery, energy, and other industries. It includes over 400 drawings, diagrams, tables, and equations, making it a great resource for mechanical, chemical, and petrochemical engineers; process equipment and pressure vessel designers; and upper-level undergraduate and graduate students. This second edition includes updated material throughout; coverage of the latest advances in HE design techniques; expanded and updated coverage of materials selection; and a look at the newest fabrication techniques".

Presented in ten edited chapters this book encompasses important emerging topics in heat transfer equipment, particularly heat exchangers. The chapters have all been selected by invitation only. Advances in high temperature equipment and small scale devices continue to be important as the involved heat transfer and related phenomena are often complex in nature and different mechanisms like heat conduction, convection, turbulence, thermal radiation and phase change as well as chemical reactions may occur simultaneously. The book treats various operating problems, like fouling, and highlights applications in heat exchangers and gas turbine cooling. In engineering design and development, reliable and accurate computational methods are required to replace or complement expensive and time consuming experimental trial and error work. Tremendous advancements in knowledge and competence have been achieved during recent years due to improved computational solution methods for non-linear partial differential equations, turbulence modelling advancement and developments of computers and computing algorithms to achieve efficient and rapid simulations. The chapters of the book thoroughly present such advancement in a variety of applications.

Heat exchangers are a crucial part of aerospace, marine, cryogenic and refrigeration technology. These essays cover such topics as complicated flow arrangements, complex extended surfaces, two-phase flow and irreversibility in heat exchangers, and single-phase heat transfer.

This book presents the ideas and industrial concepts in compact heat exchanger technology that have been developed in the last 10 years or so. Historically, the development and application of compact heat exchangers and their surfaces has taken place in a piecemeal fashion in a number of other unrelated areas, principally those of the automotive and prime mover, aerospace, cryogenic and refrigeration sectors. Much detailed technology, familiar in one sector, progressed only slowly over the boundary into another sector. This compartmentalisation was a feature both of the user industries themselves, and also of the supplier, or manufacturing industries. These barriers are now breaking down, with valuable cross-fertilisation taking place. One of the industrial sectors that is waking up to the challenges of compact heat exchangers is that broadly defined as the process sector. If there is a bias in the book, it is towards this sector. Here, in many cases, the technical challenges are severe, since high pressures and temperatures are often involved, and working fluids can be corrosive, reactive or toxic. The opportunities, however, are correspondingly high, since compacts can offer a combination of lower capital or installed cost, lower temperature differences (and hence running costs), and lower inventory. In some cases they give the opportunity for a radical re-think of the process design, by the introduction of process intensification (PI) concepts such as combining process elements in one unit. An example of this is reaction and heat exchange, which offers, among other advantages, significantly lower by-product production. To stimulate future research, the author includes coverage of hitherto neglected approaches, such as that of the Second Law (of Thermodynamics), pioneered by Bejan and co-workers. The justification for this is that there is increasing interest in life-cycle and sustainable approaches to industrial activity as a whole, often involving exergy (Second Law) analysis. Heat exchangers, being fundamental components of energy and process systems, are both savers and spenders of exergy, according to interpretation.

Enhancement and Heat Exchangers

Heat Transfer Calculations

Handbook of Mechanical Engineering Calculations, Second Edition

Design, Experiment and Simulation

Design and Operation of Heat Exchangers and their Networks

Heat Exchanger Design

Heat Transfer Equipment Design

Inverse Heat Transfer

Solved Problems

Handbook for Transversely Finned Tube Heat Exchanger Design