

Heat Exchangers

Plate-and-frame heat exchangers (PHEs) are used in many different processes at a broad range of temperatures and with a variety of substances. Research into PHEs has increased considerably in recent years and this is a compilation of knowledge on the subject. Containing invited contributions from prominent and active investigators in the area, it should enable graduate students, researchers, and research and development engineers in industry to achieve a better understanding of transport processes. Some guidelines for design and development are also included.

Heat exchangers are a crucial part of aerospace, marine, cryogenic and refrigeration technology. These essays cover such topics as complicated flow arrangements, complex extended surfaces, two-phase flow and irreversibility in heat exchangers, and single-phase heat transfer.

Compact Heat Exchangers: Selection, Design, and Operation, Second Edition, is fully revised to present the most recent and fundamental ideas and industrial concepts in compact heat exchanger technology. This complete reference compiles all aspects of theory, design rules, operational issues, and the most recent developments and technological advancements in compact heat exchangers. New to this edition is the inclusion of micro, sintered, and porous passage description and data, electronic cooling, and an introduction to convective heat transfer fundamentals. New revised content provides up-to-date coverage of industrially available exchangers, recent fouling theories, and reactor types, with summaries of off-design performance and system effects and installations issues in, for example, automobiles and aircraft. Hesselgreaves covers previously neglected approaches, such as the Second Law (of Thermodynamics), pioneered by Bejan and co-workers. The justification for this is that there is increasing interest in life-cycle and sustainable approaches to industrial activity as a whole, often involving exergy (Second Law) analysis. Heat exchangers, being fundamental components of energy and process systems, are both savers and spenders of energy, according to interpretation. Contains revised content, covering industrially available exchangers, recent fouling theories, and reactor types Includes useful comparisons throughout with conventional heat exchangers to emphasize the benefits of CPHE applications Provides a thorough system view from commissioning, operation, maintenance, and design approaches to reduce fouling and fouling factors Compiles all aspects of theory, design rules, operational issues, and the most recent developments and technological advancements in compact heat exchangers

In Next Generation Microchannel Heat Exchangers, the authors' focus on the new generation highly efficient heat exchangers and presentation of novel data and technical expertise not available in the open literature. Next generation micro channels offer record high heat transfer coefficients with pressure drops much less than conventional micro channel heat exchangers. These inherent features promise fast penetration into many mew markets, including high heat flux cooling of electronics, waste heat recovery and energy efficiency enhancement applications, alternative energy systems, as well as applications in mass exchangers and chemical reactor systems. The combination of up to the minute research findings and technical know-how make this book very timely as the search for high performance heat and mass exchangers that can cut costs in materials consumption intensifies.

This is a text/reference illustrating thermal and hydraulic design of heat exchangers. The book shows how to apply the fundamentals of thermodynamics, heat transfer, and fluid dynamics for a systematic analysis of the phenomena in heat exchangers, important to energy effective operation in process plants. Beginning with illustrative examples detailing applications of fundamentals, the text then shows the influence of flow configuration on the performance of heat exchangers. Here the equations to calculate mean temperature difference and efficiency for stirred tank, parallel, counter-and cross flow and their combinations are derived and put together in a new and very compact way. In some cases, short computer programs are given to evaluate more complicated formulas or algorithms. Chapter 3 is comprised of seven fully worked out examples showing application of the fundamentals to thermal and hydraulic design, i.e. sizing of heat exchangers. It includes problems and worked examples and is written in a self study format. The text should be useful to practicing engineers and also graduate students in chemical and mechanical engineering.

Heat exchangers are essential in a wide range of engineering applications, including power plants, automobiles, airplanes, process and chemical industries, and heating, air-conditioning, and refrigeration systems. Revised and fully updated with new problem sets, Heat Exchangers: Selection, Rating, and Thermal Design, Fourth Edition presents a systematic treatment of heat exchangers, focusing on selection, thermal-hydraulic design, and rating. Topics discussed include Classification of heat exchangers Basic design methods of heat exchangers for sizing and rating problems Single-phase forced convection correlations for heat exchangers Pressure drop and pumping power for heat exchangers and piping circuits Design methods of heat exchangers subject to fouling Thermal design methods and processes for double-pipe, shell-and-tube, gasketed-plate, compact, and polymer heat exchangers Two-phase convection correlations for heat exchangers Thermal design of condensers and evaporators Micro/nanoheat transfer The Fourth Edition contains updated information about microscale heat exchangers and the enhancement heat transfer for applications to heat exchanger design and experiment with nanofluids. The Fourth Edition is designed for courses/modules in process heat transfer, thermal systems design, and heat exchanger technology. This text includes full coverage of all widely used heat exchanger types. A complete solutions manual and figure slides of the text's illustrations are available for qualified adopting instructors.

An in-depth survey of regenerative heat exchangers, this book chronicles the development and recent commercialization of regenerative devices for cryogenic applications. Chapters cover historical background, concepts, practical applications, design data, and numerical solutions, providing the latest information for engineers to develop advanced cryogenic machines. The discussions include insights into the operation of a regenerator; descriptions of the cyclic and fluid temperature distributions in a regenerator; data for various matrix geometries and materials, including coarse and fine bronze, stainless steel-woven wire mesh screens, and lead spheres; and unique operating features of cryocoolers that produce deviations from ideal regenerator theory.

[Heat Exchangers](#)

[Heat Exchanger Design](#)

[Plate Heat Exchangers](#)

[Selection, Rating, and Thermal Design, Third Edition](#)

[Design and Operation of Heat Exchangers](#)

[Fundamentals of Heat Exchanger Design](#)

[Regenerative and Recuperative Heat Exchangers](#)

[Heat Exchangers: Design and Theory Sourcebook](#)

[Innovative Heat Exchangers](#)

[A Practical Guide for Planning, Selecting and Designing of Shell and Tube Exchangers](#)

This monograph introduces a numerical computational methodology for thermal performance modeling of cross-flow heat exchangers, with applications in chemical, refrigeration and automobile industries. This methodology allows obtaining effectiveness-number of transfer units (e-NTU) data and has been used for simulating several standard and complex flow arrangements configurations of cross-flow heat exchangers. Simulated results have been validated through comparisons with results from available exact and approximate analytical solutions. Very accurate results have been obtained over wide ranges of NTU and C* values in all cases. The proposed procedure constitutes a useful research tool for both theoretical and experimental studies of cross-flow heat exchangers. The following are the unique features of the book:
– The monograph includes the computational code named HETE (Heat Exchanger Thermal Effectiveness) in Chapter 5. A version of this code is available for downloading.
– The computational procedure could be used for reducing experimental data using the effectiveness - NTU (e-NTU) method in research and industrial laboratories.
– Even after more than one century in heat exchanger research, the search for new flow arrangements with higher effectiveness still is an unsolved problem. The present methodology could be a useful tool in pursuing that goal.

This accessible book presents unconventional technologies in heat exchanger design that have the capacity to provide solutions to major concerns within the process and power-generating industries. Demonstrating the advantages and limits of these innovative heat exchangers, it also discusses micro- and nanostucture surfaces and micro-scale equipment, and introduces pillow-plate, helical and expanded metal baffle concepts. It offers step-by-step worked examples, which provide instructions for developing an initial configuration and are supported by clear, detailed drawings and pictures. Various types of heat exchangers are available, and they are widely used in all fields of industry for cooling or heating purposes, including in combustion engines. The market in 2012 was estimated to be US\$ 42.7 billion and the global demand for heat exchangers is experiencing an annual growth of about 7,8 %. The market value is expected to reach US\$ 57.9 billion in 2016, and approach US\$ 78.16 billion in 2020. Providing a valuable introduction to students and researchers, this book offers clear and concise information to thermal engineers, mechanical engineers, process engineers and heat exchanger specialists.

A comprehensive source of generalized design data for most widely used fin surfaces in CHEs Compact Heat Exchanger Analysis, Design and Optimization: FEM and CFD Approach brings new concepts of design data generation numerically (which is more cost effective than generic design data) and can be used by design and practicing engineers more effectively. The numerical methods/techniques are introduced for estimation of performance deteriorations like flow non-uniformity, temperature non-uniformity, and longitudinal heat conduction effects using FEM in CHE unit level and Colburn j factors and Fanning friction f factors data generation method for various types of CHE fins using CFD. In addition, worked examples for single and two-phase flow CHEs are provided and the complete qualification tests are given for CHEs use in aerospace applications. Chapters cover: Basic Heat Transfer; Compact Heat Exchangers; Fundamentals of Finite Element and Finite Volume Methods; Finite Element Analysis of Compact Heat Exchangers; Generation of Design Data by CFD Analysis; Thermal and Mechanical Design of Compact Heat Exchanger; and Manufacturing and Qualification Testing of Compact Heat Exchanger. Provides complete information about basic design of Compact Heat Exchangers Design and data generation is based on numerical techniques such as FEM and CFD methods rather than experimental or analytical ones Intricate design aspects included, covering complete cycle of design, manufacturing, and qualification of a Compact Heat Exchanger Appendices on basic essential fluid properties, metal characteristics, and derivation of Fourier series mathematical equation Compact Heat Exchanger Analysis, Design and Optimization: FEM and CFD Approach is ideal for senior undergraduate and graduate students studying equipment design and heat exchanger design.

A description of the design, construction and applications of unfired heat exchangers used in the process industries, giving guidance on the merits and limitations of the different types, details of their materials of construction and cost and numerous examples of design calculations.

Nanofluid in Heat Exchanges for Mechanical Systems: Numerical Simulation shows how the finite volume method is used to simulate various applications of heat exchanges. Heat transfer enhancement methods are introduced in detail, along with a hydrothermal analysis and second law approaches for heat exchanges. The melting process in heat exchanges is also covered, as is the influence of variable magnetic fields on the performance of heat exchange. This is an important reference source for materials scientists and mechanical engineers who are looking to understand the main ways that nanofluid flow is simulated and applied in industry. Provides detailed coverage of major models used in nanofluid analysis, including the finite volume method, governing equations for turbulent flow, and equations of nanofluid in presence of variable magnetic field Offers detailed coverage of swirling flow devices and melting processes Assesses which models should be applied in which situations

This book describes the fundamentals and applications of compact heat exchangers in energy generation. The text focuses on their efficiency impacts on power systems, particularly emphasizing alternative energy sources such as Concentrated Solar Power and nuclear plants.

The various types of compact heat exchanger surfaces and designs are given thorough consideration before the author turns his attention to describing how these compact heat exchangers can be applied to innovative plant designs, and how to conduct operational and safety analyses to optimize thermal efficiency. The book is written at an undergraduate level, but will be useful to practicing engineers and scientists as well.

The Eurotherm Committee was created in 1986 from member countries of the European Community. It has the purpose of organising and coordinating scientific events such as seminars and conferences in the thermal sciences. The series of Eurotherm Seminars established by the Committee has become a popular forum for high-level scientific and technical interchange of ideas in a wide range of specialist topics. While the presentation and publication of papers at the Seminars are encouraged, the primary aim is to stimulate discussion and liaison between specialist groups. The present Chairman of Eurotherm is Professor C.J. Hoogendoorn of the Technical University, Delft (Fax [NL] 15, 783251). Information on Mure Seminars is available from the Secretary, Keith Cornwell, Heriot-Watt University, Edinburgh (Fax [UK] 31, 451, 3129). This particular Seminar No. 18 on the Design and Operation of Heat Exchangers was the first one on this topic and was held at the Universitat der Bundeswehr Hamburg (University of the Federal Armed Forces Hamburg) from February 27 to March 1 in 1991. The seminar was an international event and was attended by more than 60 scientists not only from countries of the European Community such as Belgium, France, Germany, Great Britain, and the Netherlands but also from other countries such as Canada, China, India, Israel, Romania, Soviet Union, Sweden and the United States of America.

[Standards for Power Plant Heat Exchangers](#)

[Design and Operation of Heat Exchangers and their Networks](#)

[Selection, Design & Construction](#)

[Computer Simulations in Compact Heat Exchangers](#)

[Selection, Application, Design and Evaluation](#)

[Compact Heat Exchangers](#)

[Next Generation Microchannel Heat Exchangers](#)

[Design of Heat Exchangers for Heat Pump Applications](#)

[Heat Exchanger Design Handbook, Second Edition](#)

[Selection, Design and Operation](#)

[Heat ExchangersRoutledge](#)

This book presents contributions from renowned experts addressing research and development related to the two important areas of heat exchangers, which are advanced features and applications. This book is intended to be a useful source of information for researchers, postgraduate students, academics, and engineers working in the field of heat exchangers research and development.

This volume is concerned with tube vibrations in heat exchangers. It treats the causes of vibrations, the possibilities of allowing for them in the design stage, and recommends ways of suppressing them to acceptable levels. It presents clearly a large body of information on unsteady hydrodynamic processes and the forces acting on the elements of the structures. The recently accumulated data on flow-induced tube vibrations enjoy wide application and are of interest to designers of heat exchangers, as well as for researchers dealing with the problems of fluid dynamics and heat transfer in power plants.

Design and Operation of heat Exchangers and Their Networks presents a comprehensive and detailed analysis on the thermal design methods for the most common types of heat exchangers, with a focus on their networks, simulation procedures for their operations, and measurement of their thermal performances. The book addresses the fundamental theories and principles of heat transfer performance of heat exchangers and their applications and then applies them to the use of modern computing technology. Topics discussed include cell methods for condensers and evaporators, dispersion models for heat exchangers, experimental methods for the evaluation of heat exchanger performance, and thermal calculation algorithms for multi-stream heat exchangers and heat exchanger networks. Includes MATLAB codes to illustrate how the technologies and methods discussed can be easily applied and developed. Analyses a range of different models, applications, and case studies in order to reveal more advanced solutions for industrial applications. Maintains a strong focus on the fundamental theories and principles of the heat transfer performance of heat exchangers and their applications for complex flow arrangement.

The proposed is written as a senior undergraduate or the first-year graduate textbook,covering modern thermal devices such as heat sinks, thermoelectric generators and coolers, heat pipes, and heat exchangers as design components in larger systems. These devices are becoming increasingly important and fundamental in thermal design across such diverse areas as microelectronic cooling, green or thermal energy conversion, and thermal control and management in space, etc. However, there is no textbook available covering this range of topics. The proposed book may be used as a capstone design course after the fundamental courses such as thermodynamics, fluid mechanics, and heat transfer. The underlying concepts in this book cover the, 1) understanding of the physical mechanisms of the thermal devices with the essential formulas and detailed derivations, and 2) designing the thermal devices in conjunction with mathematical modeling, graphical optimization, and occasionally computational-fluid-dynamic (CFD) simulation. Important design examples are developed using the commercial software, ThermalCAD, which allows the students to easily reach the graphical solutions even with highly detailed processes. In other words, the design concept is embodied through the example problems. The graphical presentation generally provides designers or students with the rich and flexible solutions toward achieving the optimal design. A solutions manual will be provided.

Completely revised and updated to reflect current advances in heat exchanger technology, Heat Exchanger Design Handbook, Second Edition includes enhanced figures and thermal effectiveness charts, tables, new chapter, and additional topics—all while keeping the qualities that made the first edition a centerpiece of information for practicing engineers, research, engineers, academicians, designers, and manufacturers involved in heat exchange between two or more fluids. See What's New in the Second Edition: Updated information on pressure vessel codes, manufacturer's association standards A new chapter on heat exchanger installation, operation, and maintenance practices Classification chapter now includes coverage of scrapped surface-, graphite-, coil wound-, microscale-, and printed circuit heat exchangers Thorough revision of fabrication of shell and tube heat exchangers, heat transfer augmentation methods, fouling control concepts and inclusion of recent advances in PHEs New topics like EMbaffle®, Helixchanger®, and Twistedtube® heat exchanger, feedwater heater, steam surface condenser, rotary regenerators for HVAC applications, CAB brazing and cupro-braze radiators Without proper heat exchanger design, efficiency of cooling/heating system of plants and machineries, industrial processes and energy system can be compromised, and energy wasted. This thoroughly revised handbook offers comprehensive coverage of single-phase heat exchangers—selection, thermal design, mechanical design, corrosion and fouling, FIV, material selection and their fabrication issues, fabrication of heat exchangers, operation, and maintenance of heat exchangers —all in one volume.

Heat Exchanger Design Guide: A Practical Guide for Planning, Selecting and Designing of Shell and Tube Exchangers takes users on a step-by-step guide to the design of heat exchangers in daily practice, showing how to determine the effective driving temperature difference for heat transfer. Users will learn how to calculate heat transfer coefficients for convective heat transfer, condensing, and evaporating using simple equations. Dew and bubble points and lines are covered, with all calculations supported with examples. This practical guide is designed to help engineers solve typical problems they might encounter in their day-to-day work, and will also serve as a useful reference for students learning about the field. The book is extensively illustrated with figures in support of the text and includes calculation examples to ensure users are fully equipped to select, design, and operate heat exchangers. Covers design method and practical correlations they're day-to-day work, but also ideal as a useful reference for students learning about the field

[Vibrations of Tubes in Heat Exchangers](#)

[And Pressure Vessel Components](#)

[Heat Exchanger Design Guide](#)

[Design, Experiment and Simulation](#)

[Analysis, Design and Optimization using FEM and CFD Approach](#)

[Heat Flow Through Extended Surface Heat Exchangers](#)

[Two-Phase Flow Heat Exchangers](#)

[Modeling and Design of Twisted Tube Heat Exchangers](#)

[Proceedings of the EUROTHERM Seminar No. 18, February 27 - March 1 1991, Hamburg, Germany](#)

Comprehensive and unique source integrates the material usually distributed among a half a dozen sources. * Presents a unified approach to modeling of new designs and develops the skills for complex engineering analysis. * Provides industrial insight to the applications of the basic theory developed.

Heat pumps (HPs) allow for providing heat without direct combustion, in both civil and industrial applications. They are very efficient systems that, by exploiting electrical energy, greatly reduce local environmental pollution and CO2 global emissions. The fact that electricity is a partially renewable resource and because the coefficient of performance (COP) can be as high as four or more, means that HPs can be nearly carbon neutral for a full sustainable future. The proper selection of the heat source and the correct design of the heat exchangers is crucial for attaining high HP efficiencies. Heat exchangers (also in terms of HP control strategies) are hence one of the main elements of HPs, and improving their performance enhances the effectiveness of the whole system. Both the heat transfer and pressure drop have to be taken into account for the correct sizing, especially in the case of mini- and micro-geometries, for which traditional models and correlations can not be applied. New models and measurements are required for heat HPs system design, including optimization strategies for energy exploitation, temperature control, and mechanical reliability. Thus, a multidisciplinary approach of the analysis is requested and become the future challenge.

Two-phase flow heat exchangers are vital components of systems for power generation, chemical processing, and thermal environment control. The art and science of the design of such heat exchangers have advanced considerably in recent years. This is due to better understanding of the fundamentals of two-phase flow and heat transfer in simple geometries, greater appreciation of these processes in complex geometries, and enhanced predictive capability through use of complex computer codes. The subject is clearly of great fundamental and practical importance. The NATO Asian Thermal-Hydraulic Fundamentals and Design of Two-Phase Flow Heat Exchangers was held in Povoa de Varzim (near Porto), Portugal, July 6-17, 1987, participating in the organization of" the ASI were the Department of Mechanical Engineering and the Clean Energy Research Institute, Universidade do Porto; and the Department of Mechanical Engineering, Aeronautical Eng ineer ing, and Mechanics, Rensselaer Polytechnic Institute. The ASI was arranged primarily as a high-level teaching activity by experts representing both academic and industrial viewpoints. The program included the presentation of invited lectures, a limited number of related technical papers and discussion sessions.

This unique and comprehensive text considers all aspects of heat exchanger fouling from the basic science of how surfaces become fouled to very practical ways of mitigating the problem and from mathematical modelling of different fouling mechanisms to practical methods of heat exchanger cleaning. The problems that restrict the efficient operation of equipment are described and the costs, some of them hidden costs, that are associated with the fouling of heat exchangers are discussed. Some simple concepts and models of the fouling processes are presented as part of the introduction to the subject. Advice on the selection, design, installation and commissioning of heat exchangers to minimise fouling is given. A large part of the text is devoted to the use of chemical and other additives to reduce or eliminate the problem of fouling. Another large section is designed to give information on hot-fluid and off-line cleaning of heat exchangers. One of the difficulties faced by designers and operators of heat exchangers is anticipating the likely extent of fouling problems to be encountered with different flow streams. Another large section addresses the question and describes methods that have been used in attempting to define fouling potential. The book concludes with a chapter on how fouling information can be obtained using plant data, field tests and laboratory studies.

This Second Edition of the well-received work on design, construction, and operation of heat exchangers. Demonstrates how to apply theories of fluid mechanics and heat transfer to practical problems posed by design, testing, and installation of heat exchangers. Tables and data have been brought up to date, and there is new material on problems of vibration and fouling, and on optimization of energy use in the chemical process and manufacturing industries. Covers all basic principles of heat exchanger design, and addresses many specialized situations encountered in engineering applications.

Heat exchangers are essential in a wide range of engineering applications, including power plants, automobiles, airplanes, process and chemical industries, and heating, air conditioning and refrigeration systems. Revised and updated with new problem sets and examples, Heat Exchangers: Selection, Rating, and Thermal Design, Third Edition presents a systematic treatment of the various types of heat exchangers, focusing on selection, thermal-hydraulic design, and rating. Topics discussed include: Classification of heat exchangers according to different criteria Basic design methods for sizing and rating of heat exchangers Single-phase forced convection correlations in channels Pressure drop and pumping power for heat exchangers and their piping circuit Design solutions for heat exchangers subject to fouling Double-pipe heat exchanger design methods Correlations for the design of mini- and micro-geometries, for which traditional models and correlations can not be applied. New models and measurements are required for heat HPs system design, including optimization strategies for energy exploitation, temperature control, and mechanical reliability. Thus, a multidisciplinary approach of the analysis is requested and become the future challenge.

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[Cryogenic Regenerative Heat Exchangers](#)

[Numerical Simulation](#)

[Selection, Rating, and Thermal Design, Fourth Edition](#)

[Mechanical Design of Heat Exchangers](#)

[Nanofluid in Heat Exchangers for Mechanical Systems](#)

[Thermal-hydraulic Fundamentals and Desin](#)

[Advanced Analytic and Control Techniques for Thermal Systems with Heat Exchangers](#)

[A Festschrift for A.J., London](#)

[Advanced Features and Applications](#)

[Advances in Heat Exchangers](#)

A tubular heat exchanger exemplifies many aspects of the challenge in designing a pressure vessel. High or very low operating pressures and temperatures, combined with sharp temperature gradients, and large differences in the stiffnesses of adjoining parts, are amongst the legion of conditions that beehove the attention of the heat exchanger designer. The design of heat exchangers is a complex task, involving the interaction of several disciplines of mechanics, and a broad understanding of the inter relationship between the thermal and mechanical performance of heat exchangers. Yet, while there are a number of excellent books on heat exchanger thermal design, comparable effort in mechanical design has been non-existent. This apparent void has been filled by the development of a design handbook, which covers the design of heat exchangers, from the selection of materials to the final design of the heat exchanger. This handbook is intended to be a useful reference source and guide to researchers, postgraduate students, and engineers working in the field of heat exchanger design. These documents, in conjunction with scattered publications, form the motley compendia of the heat exchanger designer's reference source. The subject matter clearly beckons a methodical and comprehensive treatment of the subject.

Advanced Analytic Control Techniques for Thermal Systems with Heat Exchangers presents the latest research on sophisticated analytic and control techniques specific for Heat Exchangers (HXs) and Heat Exchanger Networks (HXNs), such as Stability Analysis, Efficiency of HXs, Fouling Effect, Delay Phenomenon, Robust Control, Algebraic Control, and Artificial Intelligence techniques. Editor Libor Pekař and his team of global expert contributors combine their knowledge and experience of investigated and applied systems and processes in this thorough review of the most advanced networks, analyzing their dynamics, efficiency, transient features, physical properties, performance, and control. The structural and dynamic analyses and control approaches of HXNs, as well as energy efficient manipulation techniques are discussed, in addition to the design of the control systems through the full life cycle. This equips the reader with an understanding of the relevant theory in a variety of settings and scenarios and the confidence to tackle the design of heat exchangers in a professional setting. Graduate students and early-mid career professionals require a robust understanding of how to suitably design thermal systems with HXs and HXNs to achieve required performance levels, which this book offers in one consolidated reference. All examples and solved problems included have been tried and tested, and the solutions are supported by the professionals, researchers and students with the most recent techniques to maximize the energy efficiency and sustainability of existing and new thermal power systems. Analyses several advanced techniques, the theoretical background of these techniques and includes models, examples and results throughout Focuses on advanced analytic and control techniques for HXs and HXNs, such as Stability Analysis, Efficiency of HXs, Fouling Effect, Delay Phenomenon, Robust Control, Algebraic Control, and Artificial Intelligence techniques. Editor Libor Pekař and his team of global expert contributors combine their knowledge and experience of investigated and applied systems and processes in this thorough review of the most advanced networks, analyzing their dynamics, efficiency, transient features, physical properties, performance, and control. The structural and dynamic analyses and control approaches of HXNs, as well as energy efficient manipulation techniques are discussed, in addition to the design of the control systems through the full life cycle. 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